



# TYPE XLSK AC MOTOR STARTERS

## 3 Phase Full Voltage-Across the Line



All Starters Supplied with BUILT-IN HEATERS Size 00-2 CE NEMA RATED

AC-1	AC-3	Horse Power (UL) Ratings 3 Phase Motor Max UL HP	Volts	OPEN	ENCLOSED					NEMA HP ★
					NEMA 1 General Purpose	NEMA 4X Outdoor (non-metal)	NEMA 4 (metal)	NEMA 3R (metal)	NEMA 12 Dust Tight (metal)	
20	9	200V 3 HP 230V 3 HP 460V 5 HP		XLS05 See page 77					★ See Below	
25	12	200V 3 HP 230V 3 HP 460V 7.5 HP 600V 10 HP		XLS5K -★0-★★	XLS5K -★1-★★	XLS5K -★4x-★★	XLS5K -★4-★★	XLS5K -★3R-★★	XLS5K -★12-★★	200V 1.5 HP 230V 1.5 HP 460V 2 HP 600V 2 HP NEMA 00
		LIST	\$142	\$216	\$267	\$287	\$247	\$247		
32	18	200V 5 HP 230V 5 HP 460V 10 HP 600V 15 HP		XLS7K -★0-★★	XLS7K -★1-★★	XLS7K -★4x-★★	XLS7K -★4-★★	XLS7K -★3R-★★	XLS7K -★12-★★	
		LIST	\$145	\$217	\$270	\$290	\$250	\$250		
45	25	200V 5 HP 230V 7.5 HP 460V 15 HP 600V 15 HP		XLS11K -★0-★★	XLS11K -★1-★★	XLS11K -★4x-★★	XLS11K -★4-★★	XLS11K -★3R-★★	XLS11K -★12-★★	200V 3 HP 230V 3 HP 460V 5 HP 600V 5 HP NEMA 0
		LIST	\$170	\$242	\$295	\$315	\$275	\$275		
60	32	200V 10 HP 230V 10 HP 460V 20 HP 600V 25 HP		XLS15K -★0-★★	XLS15K -★1-★★	XLS15K -★4x-★★	XLS15K -★4-★★	XLS15K -★3R-★★	XLS15K -★12-★★	
		LIST	\$220	\$292	\$345	\$355	\$315	\$315		
60	40	200V 10 HP 230V 10 HP 460V 25 HP 600V 25 HP		XLS18K -★0-★★	XLS18K -★1-★★	XLS18K -★4x-★★	XLS18K -★4-★★	XLS18K -★3R-★★	XLS18K -★12-★★	200V 7.5 HP 230V 7.5 HP 460V 10 HP 600V 10 HP NEMA 1
		LIST	\$260	\$332	\$385	\$400	\$355	\$355		
90	50	200V 15 HP 230V 15 HP 460V 30 HP 600V 40 HP		XLS22K -★0-★★	XLS22K -★1-★★	XLS22K -★4x-★★	XLS22K -★4-★★	XLS22K -★3R-★★	XLS22K -★12-★★	
		LIST	\$285	\$375	\$441	\$447	\$389	\$389		
110	65	200V 20 HP 230V 20 HP 460V 40 HP 600V 50 HP		XLS30K -★0-★★	XLS30K -★1-★★	XLS30K -★4x-★★	XLS30K -★4-★★	XLS30K -★3R-★★	XLS30K -★12-★★	
		LIST	\$386	\$476	\$542	\$690	\$488	\$499		
110	80	200V 20 HP 230V 25 HP 460V 50 HP 600V 60 HP		XLS37K -★0-★★	XLS37K -★1-★★	XLS37K -★4x-★★	XLS37K -★4-★★	XLS37K -★3R-★★	XLS37K -★12-★★	200V 10 HP 230V 15 HP 460V 25 HP 600V 25 HP NEMA 2
		LIST	\$421	\$511	\$577	\$780	\$540	\$540		

Modifications and accessories are listed on pages 65, 68. dimensions page 70

### Steps To Order Motor Starter:

**Step 1-Size** Choose from the UL HP and Voltage list per your application.  
For example: 5 HP 230V 3 phase part # XLS7K.

**Step 2 - Coil\*** From the coil suffix chart on the next page choose the suffix for your control circuit voltage requirement.(Example: 24VAC = G-) (Part # XLS7K-G)

**Step 3 -Enclosure** specify "open" or "enclosed" requirements.  
For example if NEMA 12 (part # XLS7K-G12-).

**Step 4 -Overload Amps\*\*** This step requires a suffix for your overload protection, refer to "OVERLOAD RELAY SUFFIX TABLE"  
(Example: 5HP @ 230V 3 Phase,if 13 Full Load Amps = suffix "N".)  
Example: XLS7K - G12 - N

** Overload Relay Suffix			
O.L. Relay Setting Range		O.L. Relay Setting Range	
Suffix	(Amps)	Suffix	(Amps)
-B	0.16-0.26	-ON	21-26
-C	0.25-0.41	-P	25-32
-D	0.4-0.65	-Q	30-40
-E	0.65-1.1	-QN	42-55
-F	1.1-5	-RN	54-65
-G	1.3-1.9	-SN	64-82
-H	1.8-2.7	-TM	78-97
-I	2.5-4	-TN	90-110
-K	4-6.3	-TT	110-140
-L	5.5-8.5	-U	140-190
-M	8-12	-V	175-280
-N	10-16	-W	200-310
-O	14.5-18	-WT	250-400
-OM	17.5-22	-X	315-500
		-Y	430-700